

## Low-Temperature Hydrothermal Synthesis of Mn<sub>3</sub>O<sub>4</sub> and MnOOH Single Crystals: Determinant Influence of Oxidants

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The determinant influences of oxidants on the single-crystalline nature of manganese oxides (i.e., Mn<sub>3</sub>O<sub>4</sub> and MnOOH single crystals) through a low-temperature hydrothermal synthesis route from a simple aqueous solution containing 20 mM Mn(CH<sub>3</sub>COO)<sub>2</sub>·4H<sub>2</sub>O at 120 °C are demonstrated in this work. The absence of oxygen molecules in the precursor solution limits formation of Mn<sup>3+</sup>, while saturation of oxygen in the precursor solution causes partial oxidation of Mn<sup>2+</sup>, favoring direct synthesis of Mn<sub>3</sub>O<sub>4</sub> single crystals (hausmannite). Addition of K<sub>2</sub>S<sub>2</sub>O<sub>8</sub> causes complete oxidation of Mn<sup>2+</sup> to Mn<sup>3+</sup>, favoring formation of MnOOH single crystals. The shape of as-prepared Mn<sub>3</sub>O<sub>4</sub> examined by HR-TEM is polyhedral, i.e., cubic and rhombohedral, while MnOOH prefers to form nanowires. X-ray diffraction, HRTEM, electron diffraction, and Raman spectroscopic analyses confirm the single-crystalline nature of the as-synthesized Mn<sub>3</sub>O<sub>4</sub> and MnOOH. With potentiodynamic (CV) activation for 200 cycles between 0 and 1.0 V in 1 M Na<sub>2</sub>SO<sub>4</sub> at 25 mV s<sup>-1</sup>, the activated Mn<sub>3</sub>O<sub>4</sub> shows relatively high capacitance (~170 F g<sup>-1</sup> obtained at 500 mV s<sup>-1</sup>), high-power nature, and excellent stability for the supercapacitor application. The ideal capacitive responses of activated Mn<sub>3</sub>O<sub>4</sub> are definitely different from those of the potentiodynamically activated MnOOH.

### Introduction

Manganese oxides of various oxidation states and/or different structures have been attracting considerable research interest due to their promising application potentials in several fields, e.g., catalysis,<sup>1,2</sup> ion exchange,<sup>3,4</sup> molecular adsorption,<sup>5,6</sup> magnetic applications,<sup>7,8</sup> secondary batteries,<sup>9,10</sup> and supercapacitors.<sup>11–13</sup> For instance, Mn<sub>3</sub>O<sub>4</sub> has been used

as an active catalyst for decomposition of NO<sub>x</sub> produced from internal engines and oxidation of benzene or carbon monoxide.<sup>1,2,14</sup> In addition, this oxide was reported to be a promising material in electrochromic applications.<sup>15</sup> On the other hand, MnO<sub>x</sub> is widely reported to be a promising electrode material in both alkaline batteries and electrochemical supercapacitors,<sup>11–13,16</sup> which undergoes redox transitions between different oxidation states to store and deliver electric energy. Moreover, MnO<sub>2</sub> exists in many polymorphic forms (such as α, β, γ, and δ), which are different in the linkage of the basic octahedral unit [MnO<sub>6</sub>]. They generally show different physicochemical properties for various applications. Furthermore, manganese oxyhydroxide, MnOOH, was used as an effective precursor to synthesize intercalation compounds and lithium manganese oxides for rechargeable lithium-ion batteries.<sup>9</sup> All of the above reports reveal the great interest in synthesizing manganese oxides in various forms/structures for a very wide variety of applications.

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On the basis of the above application potentials, there are many studies trying to develop various methods to synthesize manganese oxides of desired forms/structures in order to obtain ideal functions in their unique applications, e.g., calcinations of MnO<sub>2</sub> and Mn<sub>2</sub>O<sub>3</sub>, surfactant-assisted or ultrasonic-assisted hydrothermal synthesis, chemical bath deposition, sol-gel synthesis, coprecipitation, electrochemical deposition, etc.<sup>11,13,17–24</sup> Very recently, amorphous manganese oxide (denoted as *a*-MnO<sub>x</sub>) prepared by both coprecipitation and electrochemical deposition was found to exhibit ideal capacitive behavior in neutral, aqueous electrolytes. This important finding has attracted more interest in both the synthesis and characterization of various manganese oxides for this high-power application. However, contractions in both electrochemical and textural properties are commonly found. For example, *a*-MnO<sub>2</sub> prepared by chemical coprecipitation was first announced as an ideal electrode material for the supercapacitor application, while its capacitive performance cannot be obtained if the electronic conductivity of the resultant electrode matrix is not suitably promoted (e.g., by adding 20% carbon).<sup>25</sup> On the other hand, nonstoichiometric *a*-MnO<sub>x</sub> prepared by anodic and potentiodynamic deposition was clearly demonstrated to be responsible for these excellent capacitive properties.<sup>11,26</sup> The charge storage process of *a*-MnO<sub>2</sub> was reported to follow a very similar mechanism of hydrous RuO<sub>2</sub> (i.e., the double injection/expel of protons and electrons).<sup>27</sup> More recently, the redox transition of manganese oxides was found to involve the exchange of cations (M<sup>+</sup>) and electrons, and crystalline M<sub>x</sub>MnO<sub>2</sub> was shown to be the main electroactive species for the charge storage/delivery.<sup>13,28</sup>

On the basis of the above viewpoints and facts, a low-temperature (120 °C) hydrothermal synthesis technique is developed to synthesize Mn<sub>3</sub>O<sub>4</sub> and MnOOH single crystals from a simple aqueous solution containing 20 mM Mn(CH<sub>3</sub>COO)<sub>2</sub>·4H<sub>2</sub>O. This work focuses on the determinant influences of oxidants on the crystalline structure of manganese oxides, which are very important in their applications. Furthermore, success in preparing Mn<sub>3</sub>O<sub>4</sub> and MnOOH single crystals provides the opportunity to clarify the supercapacitive behavior of electrochemically activated Mn<sub>3</sub>O<sub>4</sub> and MnOOH single crystals in aqueous electrolytes because a mixture consisting of Mn<sub>3</sub>O<sub>4</sub> nanoparticulates and MnOOH

single-crystalline nanowires prepared by means of the sol-gel route was effectively activated by the potentiodynamic route for application of supercapacitors.<sup>19</sup>

## Experimental Section

**Synthesis of Mn<sub>3</sub>O<sub>4</sub> and MnOOH Single Crystals.** Mn<sub>3</sub>O<sub>4</sub> and MnOOH single crystals were synthesized by means of a simple, low-temperature, hydrothermal method from a 250 mL precursor solution containing 20 mM Mn(CH<sub>3</sub>COO)<sub>2</sub>·4H<sub>2</sub>O in a 500 mL Pyrex bottle. Before the hydrothermal step, the precursor solution was saturated with oxygen through pure oxygen bubbling or added with 10 mM K<sub>2</sub>S<sub>2</sub>O<sub>8</sub> in the bottle which was sealed and heated at 120 °C for 12 h. The color of this precursor solution gradually changes from transparent to brown during the heating process, and then, precipitates are clearly found in the bottle. The product, efficiently obtained by means of a centrifuge, was washed with pure water several times until the pH was close to 7. The precipitates were dried in a reduced pressure oven at room temperature overnight (>8 h) for material analysis. For preparation of oxide-coated electrodes, some samples were homogeneously dispersed in pure water to form the coating solution.

**Electrode Preparation.** The pretreatment procedure of the 10 × 10 × 3 mm graphite supports (Nippon Carbon EG-NPL, N.C.K.) completely followed our previous work.<sup>19</sup> These substrates were drop coated with the well-dispersed as-prepared Mn<sub>3</sub>O<sub>4</sub> and MnOOH solutions and further dried in a reduced pressure oven for 8 h at room temperature. All electrodes with an oxide loading of 0.25 ± 0.01 mg cm<sup>-2</sup> were coated with PTFE films and had an exposed surface area of 1 cm<sup>2</sup> for electrochemical characterization.

**Materials Characterization.** The nanostructure of Mn<sub>3</sub>O<sub>4</sub> and MnOOH single crystals was observed through a transmission electron microscope (FEI E.O Tecnai F20 G2). The surface morphologies were examined by a field-emission scanning electron microscope (FE-SEM, Hitachi S4800-type I). X-ray diffraction (XRD) patterns were obtained with an X-ray diffractometer (Rigaku Miniflex system) using a Cu target (Cu Kα = 1.5418 Å) at an angular speed of 1° (2θ) min<sup>-1</sup>. The chemical structures of as-prepared manganese oxides were examined by means of a 3D Nanometer Scale Raman PL Microspectrometer (Tokyo Instruments, Inc.) with 632.8 nm radiation from a HeNe laser, which was focused in a circle area less than 1 μm in diameter.

**Electrochemical Measurements.** Electrochemical characteristics of oxide-coated electrodes were examined by means of an electrochemical analyzer system, CHI 633A (CH Instruments), at 25 °C in a three-compartment cell. An Ag/AgCl electrode (Argenthal, 3 M KCl, 0.207 V vs SHE at 25 °C) was used as the reference, and a piece of platinum gauze was employed as the counter electrode. A Luggin capillary was used to minimize errors due to *iR* drop in the electrolytes. All solutions used in this work were prepared with 18 MΩ cm water produced by a reagent water system (Milli-Q SP, Japan). The electrolytes used for electrochemical characterization were degassed with purified nitrogen gas before measurements for 25 min, and this nitrogen was passed over the solutions during the measurements.

## Results and Discussion

**Chemistry of the Precursor Solutions.** The open-circuit potential–time curves were measured from the precursor solutions with/without addition of oxidants. Typical results measured in a 20 mM Mn(CH<sub>3</sub>COO)<sub>2</sub>·4H<sub>2</sub>O solution purged with purified N<sub>2</sub>, saturated with purified oxygen, and with addition of 10 mM K<sub>2</sub>S<sub>2</sub>O<sub>8</sub> are shown in Figure 1 as curves 1, 2, and 3, respectively. From curve 1, the open-circuit

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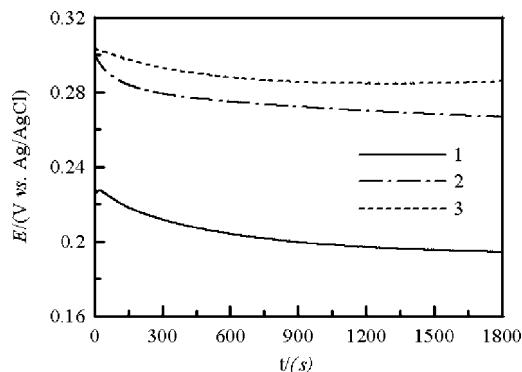
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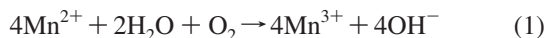
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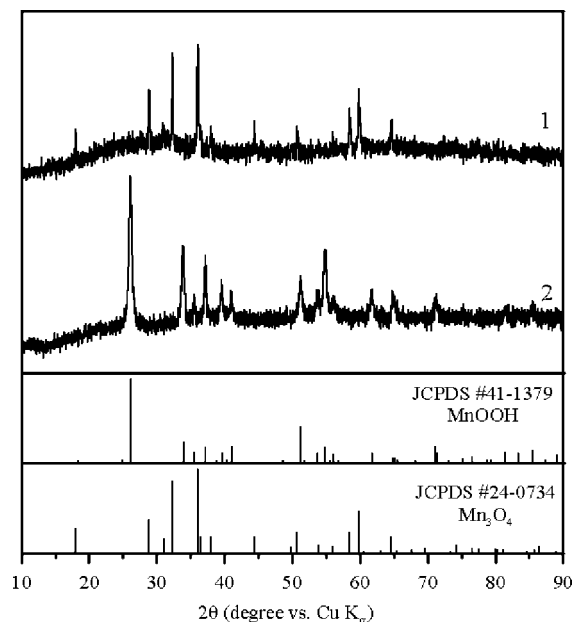
**Figure 1.** Open-circuit potential against time curves of a 20 mM  $\text{Mn}(\text{CH}_3\text{COO})_2 \cdot 4\text{H}_2\text{O}$  solution purged with purified (1)  $\text{N}_2$  and (2) oxygen and (3) with addition of 10 mM  $\text{K}_2\text{S}_2\text{O}_8$ .

potential gradually decreases from 0.228 to 0.195 V with prolonging the purging time of purified nitrogen, suggesting continuous removal of dissolved oxygen molecules from the precursor solutions. Curve 2 represents the open-circuit potential of oxygen reduction in the precursor solution since the reaction rate between  $\text{Mn}^{2+}$  and oxygen molecules is very slow at relatively low temperatures (e.g., 25 °C in this case). This reaction can be accelerated at elevated temperatures since the color of this precursor solution gradually changes from transparent to brown during the heating process, which should obey the following equation

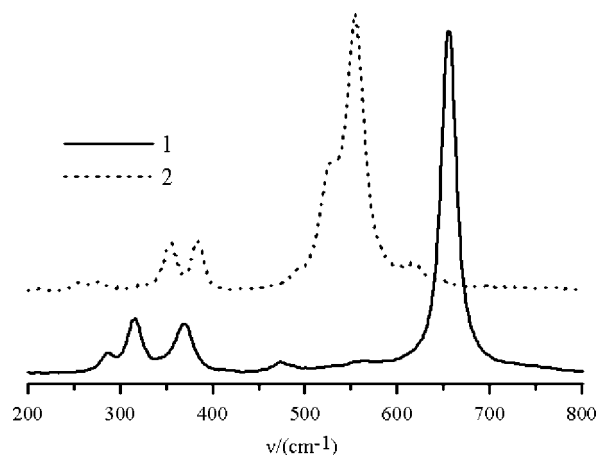


However, due to the limited supply and low oxidative ability of oxygen molecules in the precursor solution, the coexistence of  $\text{Mn}^{2+}$  and  $\text{Mn}^{3+}$  under the hydrothermal environment favors formation of single-crystalline hausmannite ( $\text{Mn}_3\text{O}_4$ ). From a comparison of curves 2 and 3,  $\text{K}_2\text{S}_2\text{O}_8$  is clearly demonstrated as a stronger oxidant for oxidation of  $\text{Mn}^{2+}$ , although the reaction rate between  $\text{Mn}^{2+}$  and  $\text{K}_2\text{S}_2\text{O}_8$  is also slow at low relatively temperatures (e.g., room temperature). Similarly, this reaction is also accelerated during the hydrothermal synthesis period, and addition of  $\text{K}_2\text{S}_2\text{O}_8$ , causing complete oxidation of  $\text{Mn}^{2+}$  to  $\text{Mn}^{3+}$ , favors formation of  $\text{MnOOH}$  single crystals. This idea is supported by the results that  $\text{Mn}^{2+}$  will be completely oxidized to  $\text{Mn}^{3+}$  or  $\text{Mn}^{4+}$  resulting in formation of  $\text{MnOOH}$  or  $\text{MnO}_2$  crystals by adding various amounts of  $\text{KMnO}_4$  in  $\text{Mn}^{2+}$  solutions.<sup>29,30</sup> On the basis of the above results and discussion, we demonstrate a novel idea that the resultant structures of Mn oxides can be effectively controlled by varying the type of oxidants in a hydrothermal synthesis route.

**Textural Characterization of  $\text{Mn}_3\text{O}_4$  and  $\text{MnOOH}$  Single Crystals.** The microstructure of as-prepared  $\text{Mn}_3\text{O}_4$  and  $\text{MnOOH}$  are characterized by means of the X-ray diffraction patterns (Figure 2) and Raman spectroscopic analysis (Figure 3). On the basis of pattern 1 in Figure 2, all diffraction peaks can be indexed to the tetragonal hausmannite structure (space group  $I41/amd$ ) of  $\text{Mn}_3\text{O}_4$  with lattice constants  $a = b = 5.762 \text{ \AA}$  and  $c = 9.470 \text{ \AA}$  (JCPDS 24-



**Figure 2.** XRD patterns of as-prepared (1)  $\text{Mn}_3\text{O}_4$  and (2)  $\text{MnOOH}$ .



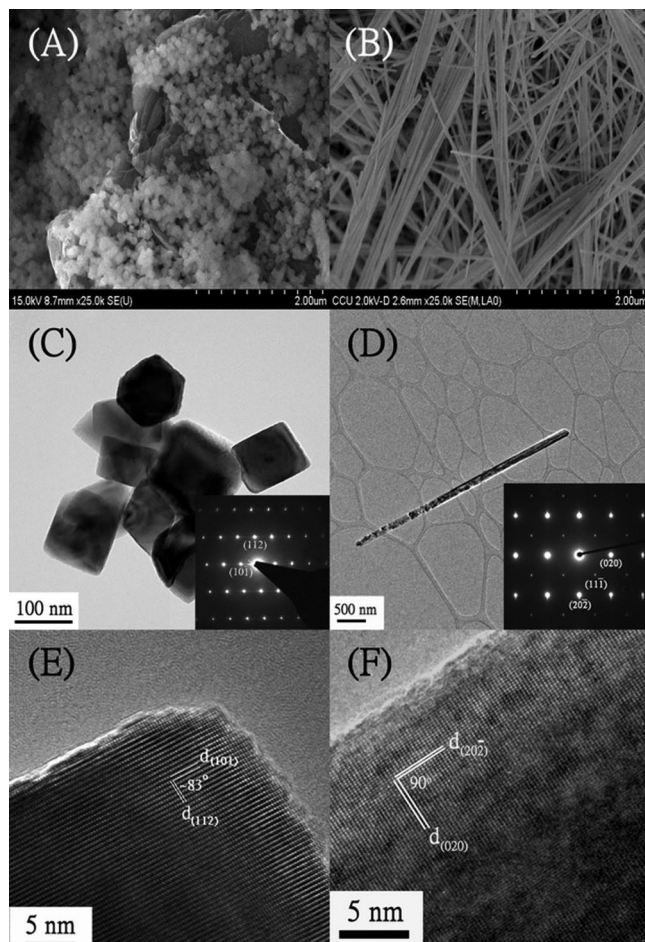
**Figure 3.** Raman spectra of as-prepared (1)  $\text{Mn}_3\text{O}_4$  and (2)  $\text{MnOOH}$ .

0734), which are consistent with the standard values of bulk  $\text{Mn}_3\text{O}_4$ . In addition, there are no diffraction peaks corresponding to impurities, suggesting its excellent crystalline quality. This statement is supported by the Raman spectrum shown as curve 1 in Figure 3, which can be used to identify the microstructure information on the molecular scale of as-prepared  $\text{Mn}_3\text{O}_4$ .<sup>18,31</sup> From this Raman spectrum, three main Raman peaks corresponding to crystalline hausmannite structure are clearly found. In addition, there is no red shift for these peaks in comparison with the  $\text{Mn}_3\text{O}_4$  single crystal, suggesting formation of single-crystalline hausmannite. From pattern 2 in Figure 2, all diffraction peaks correspond to the monoclinic  $\text{MnOOH}$  [space group  $P21/c14$  with lattice constants  $a = 5.3 \text{ \AA}$ ,  $b = 5.278 \text{ \AA}$ , and  $c = 5.307 \text{ \AA}$  (JCPDS 41-1379)]. In addition, the Raman spectrum shown as curve 2 in Figure 3 also indicates the monoclinic  $\text{MnOOH}$  structure. The above results reveal the fact that the crystalline nature of resultant oxides is determined by the type of oxidants added into the precursor solution. In addition, this work

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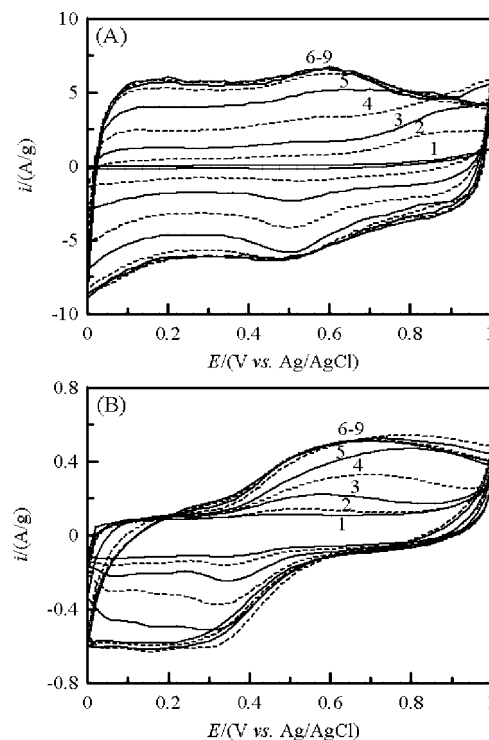


**Figure 4.** (A,B) FE-SEM and (C–F) HR-TEM images of as-prepared (A,C,E) Mn<sub>3</sub>O<sub>4</sub> and (B,D,E) MnOOH; (insets) corresponding SAED patterns.

demonstrates success in synthesizing hausmannite and MnOOH single crystals through a simple, low-temperature, hydrothermal synthesis route.

Note the large quantity of highly pure MnOOH and Mn<sub>3</sub>O<sub>4</sub> single crystals in Figure 4A and 4B, further demonstrating success in synthesizing highly pure MnOOH and Mn<sub>3</sub>O<sub>4</sub> single crystals via a simple, low-temperature process. The HRTEM and electron diffraction pattern (see Figure 4C) demonstrates the single-crystalline nature of MnOOH. The direction of the zone of electron beam,  $[\bar{1}0\bar{1}]$  can be clearly defined from the direction of (020) and (20 $\bar{2}$ ) diffraction dots. The HRTEM image displays the distinct lattice spacing of 2.6 and 2.2 Å, corresponding to the distance of (020) and (20 $\bar{2}$ ) faces, respectively. The HRTEM and electron diffraction pattern (see Figure 4D) demonstrates the single-crystalline structure of Mn<sub>3</sub>O<sub>4</sub>. The direction of the electron zone,  $[\bar{1}\bar{3}\bar{1}]$ , can be clearly defined from the direction of the (112) and (10 $\bar{1}$ ) diffraction dots. The HRTEM image displays a distinct lattice spacing of 4.9 and 3.1 Å, corresponding to a distance of (101) and (112) faces, respectively.

Due to the considerations that the microstructure and electrochemical nature of the electrochemically activated Mn oxide are likely influenced by the original structure of the as-prepared oxides, both Mn<sub>3</sub>O<sub>4</sub> and MnOOH single crystals were subjected to electrochemical activation by



**Figure 5.** Cyclic voltammograms of (A) Mn<sub>3</sub>O<sub>4</sub> and (B) MnOOH with continuous cycling between 0 and 1.0 V for 1500 cycles in 1 M Na<sub>2</sub>SO<sub>4</sub> at 25 mV s<sup>-1</sup>.

repeated potential cycling in order to clarify their electrochemical properties, which are very important in gaining further understanding on the charge storage/delivery mechanism of hydrous Mn oxides. Note in Figure 5A that the pseudocapacitive current density is gradually increased with the number of potential cycling when the cycle number is below 200, which reaches a constant value as the cycle numbers are above 200 (in a 1500-cycle test). The former result indicates that Mn<sub>3</sub>O<sub>4</sub> can be easily activated by potential cycling in 1 M Na<sub>2</sub>SO<sub>4</sub> between 0 and 1.0 V. The latter result demonstrates the excellent charge/discharge stability of the resultant Mn oxide electrochemically derived from Mn<sub>3</sub>O<sub>4</sub>. Due to the poor cycling stability of various Mn oxides in neutral media,<sup>26</sup> this merit is believed to be a breakthrough for practical use of manganese oxides in the supercapacitors. Furthermore, activated Mn<sub>3</sub>O<sub>4</sub> shows relatively high capacitance ( $\sim 170$  F g<sup>-1</sup>) when the scan rate is as high as 500 mV s<sup>-1</sup>, demonstrating the high-power property. On the other hand, in Figure 5B the pseudocapacitive current density is slowly increased with the number of potential cycling and the voltammetric behavior is poor in the capacitive responses. These results indicate that MnOOH does not exhibit significant redox transitions in the potential region of investigation. This finding is very important because several articles proposed the following mechanism of charge storage/delivery for hydrous MnO<sub>2</sub> in the aqueous, neutral electrolytes<sup>32</sup>



However, based on the poor capacitive responses in Figure 5B, MnOOH cannot provide significant pseudocapacitance in the potential region of investigation. Accordingly, MnOOH

is not considered as the electroactive material responsible for the ideal pseudocapacitive behavior of hydrous Mn oxides in neutral media, further clarifying its charge storage/delivery nature. On the other hand, it should be mentioned here that the capacitive properties of Mn oxides may be sensitive to the morphologies, crystal structures, cation valences, and defect chemistry.<sup>26,33,34</sup> The relatively inactive property of MnOOH may be due to the presence of cation valences or the defect chemistry, although MnOOH synthesized in this work has been demonstrated to be single crystalline. Accordingly, the textural information of the Mn oxides after electrochemical activation and effects of cation valences/defect chemistry in the single-crystalline MnOOH and Mn<sub>3</sub>O<sub>4</sub> on their electrochemical properties will be investigated in future studies.

## Conclusions

Single-crystalline Mn<sub>3</sub>O<sub>4</sub> and MnOOH were successfully synthesized using a simple, low-temperature, hydrothermal process. The single-crystalline nature of resultant manganese oxides is determined by the type of oxidants added into the precursor solution. The ideal capacitive responses of electrochemically activated Mn<sub>3</sub>O<sub>4</sub> are definitely different from the poor capacitive behavior of the potentiodynamically activated MnOOH, revealing that MnOOH is not the electroactive material responsible for the pseudocapacitive reactions of hydrous Mn oxides in neutral media, although the capacitive properties of Mn oxides may be sensitive to their morphologies, crystalline structures, cation valences, and defect chemistry.

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